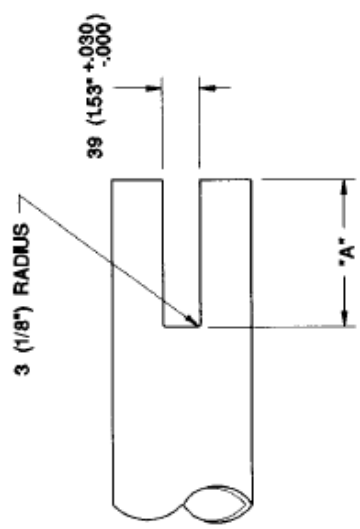


**TE BAR FOR STEERING GEAR MODELS:**  
 LB2 - 6.3 - 35°  
 LB2 - 7.0 - 45°  
 LB2 - 10.0 - 35°

**PIPE SUPPLIED BY SHIPYARD**  
 NOTE: TIE BAR (PIPE) SHOULD BE SUPPORTED IN ONE OR MORE PLACES

SUGGESTED TIE BAR PIPE SIZE SCHEDULE 80 STEEL PIPE (ASTM A53 GRADE B)		
PIPE SIZE	MAXIMUM LENGTH (RECOMMENDED)	"A"
4"	15 FEET	4"
5"	20 FEET	5"
6"	25 FEET	6"



**PIPE TO BAR SLOT DETAIL**

ALL DIMENSIONS ARE IN MILLIMETERS (INCHES)

**L125 INTERCONNECTING TIE BAR GENERAL ARRANGEMENT**



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 www.wagnerengineering.ca

DRAWN BY: L.A.M. CHECKED BY: M.L.G.

SCALE: 1" = 5"

DATE: SEPT, 1996

REV. NO.:

DRAWING NO.

**B-1212**

REV.

**B**